



*Figure 13 – Kiln No. 5 – initial phase of excavation (K. Chakarov)*



*Figure 14 – Kiln No. 5 – final phase of excavation (K. Chakarov)*

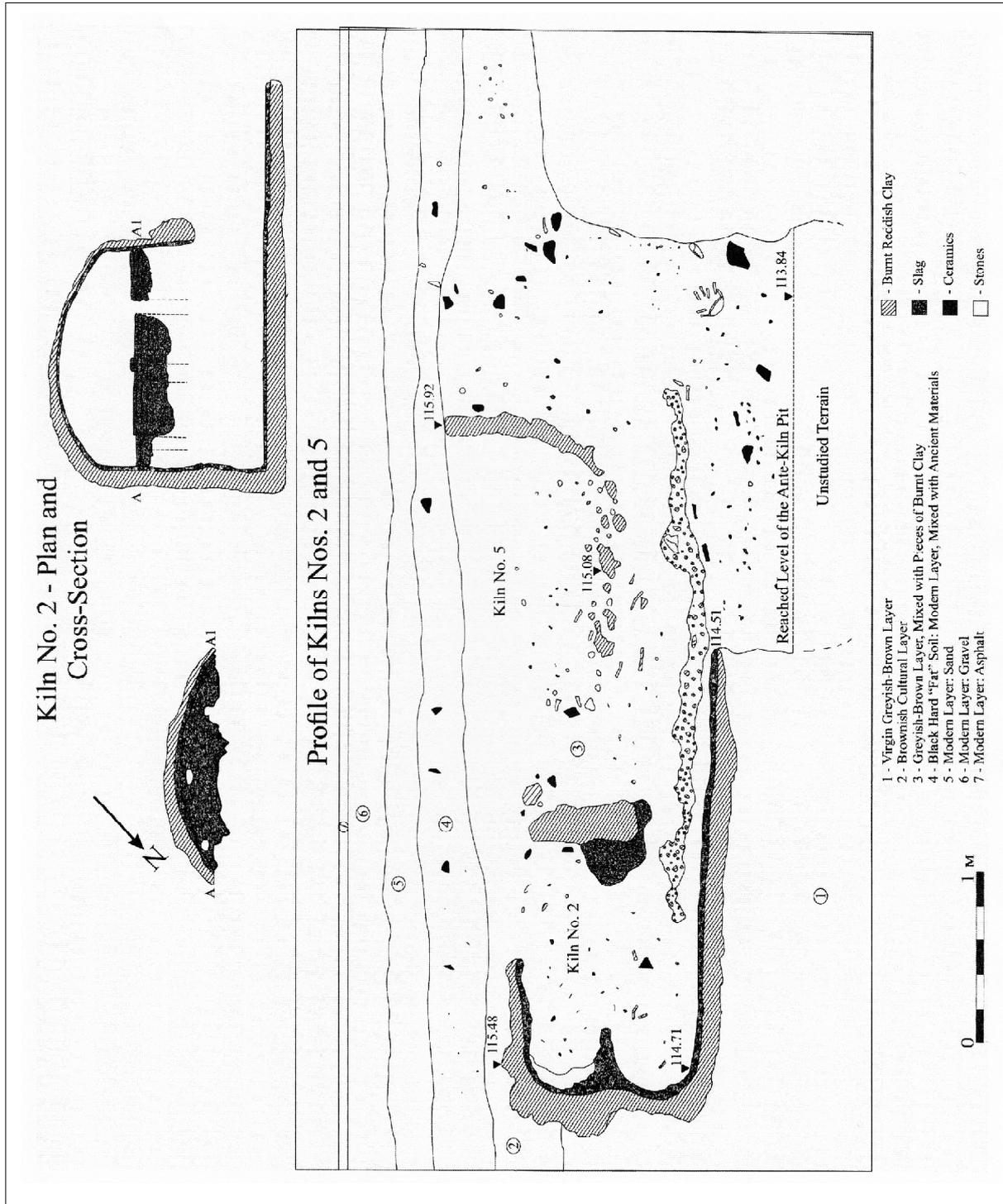


Figure 15 – Kiln No. 2 – plan, cross-section and profiles of kilns Nos. 2 and 5 (P. Doychev, K. Chakarov)



*Figure 16 – Kiln No. 3 – initial phase of excavation (K. Chakarov)*

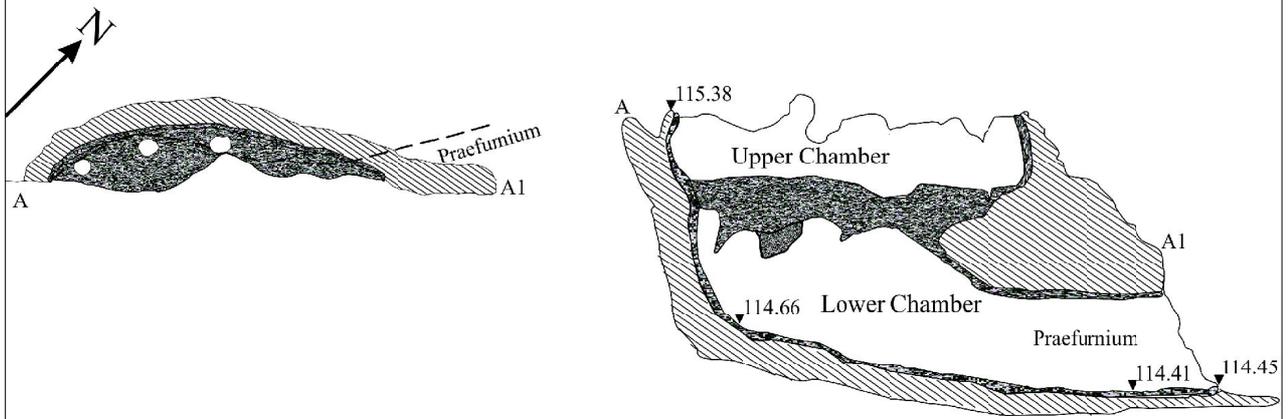


*Figure 17 – Kiln No. 3 – final phase of excavation (K. Chakarov)*

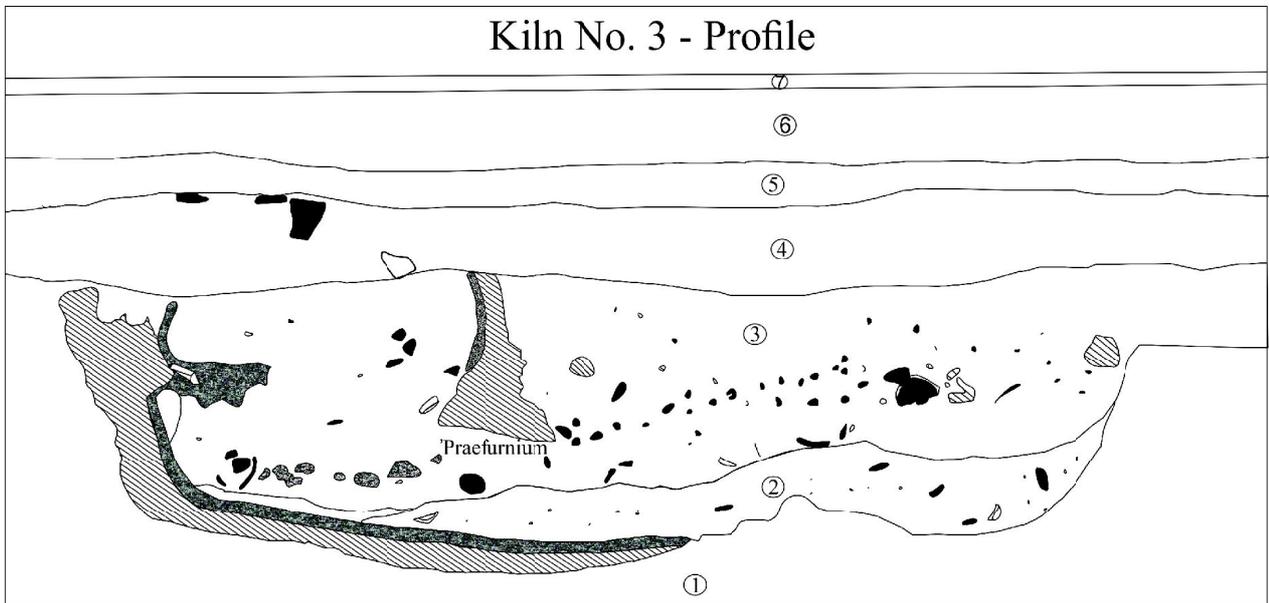


*Figure 18 – Kilns Nos. 2 and 3 – final phase of excavation (K. Chakarov)*

### Kiln No. 3 - Plan and Cross-Section



### Kiln No. 3 - Profile



- |   |                      |
|---|----------------------|
| 1 - Virgin Greyish-Brown Layer  | - Burnt Reddish Clay |
| 2 - Dark Borwnish Layer   | - Slag               |
| 3 - Greyish-Brown Layer, Mixed with Pieces of Burnt Clay              | - Ceramics           |
| 4 - Black Hard "Fat" Soil: Modern Layer, Mixed with Ancient Materials | - Stones             |
| 5 - Modern Layer: Sand  |                      |
| 6 - Modern Layer: Gravel  |                      |
| 7 - Modern Layer: Asphalt   |                      |



Figure 19 – Kiln No. 3 – plan, cross-section and profile (P. Doychev, K. Chakarov)